

MAKING MOBILITY HAPPEN.

today / tomorrow / together

HÜBNER EXPERT TALKS

**QUIETER GANGWAYS:
SOUND INSULATION FOR GREATER COMFORT**

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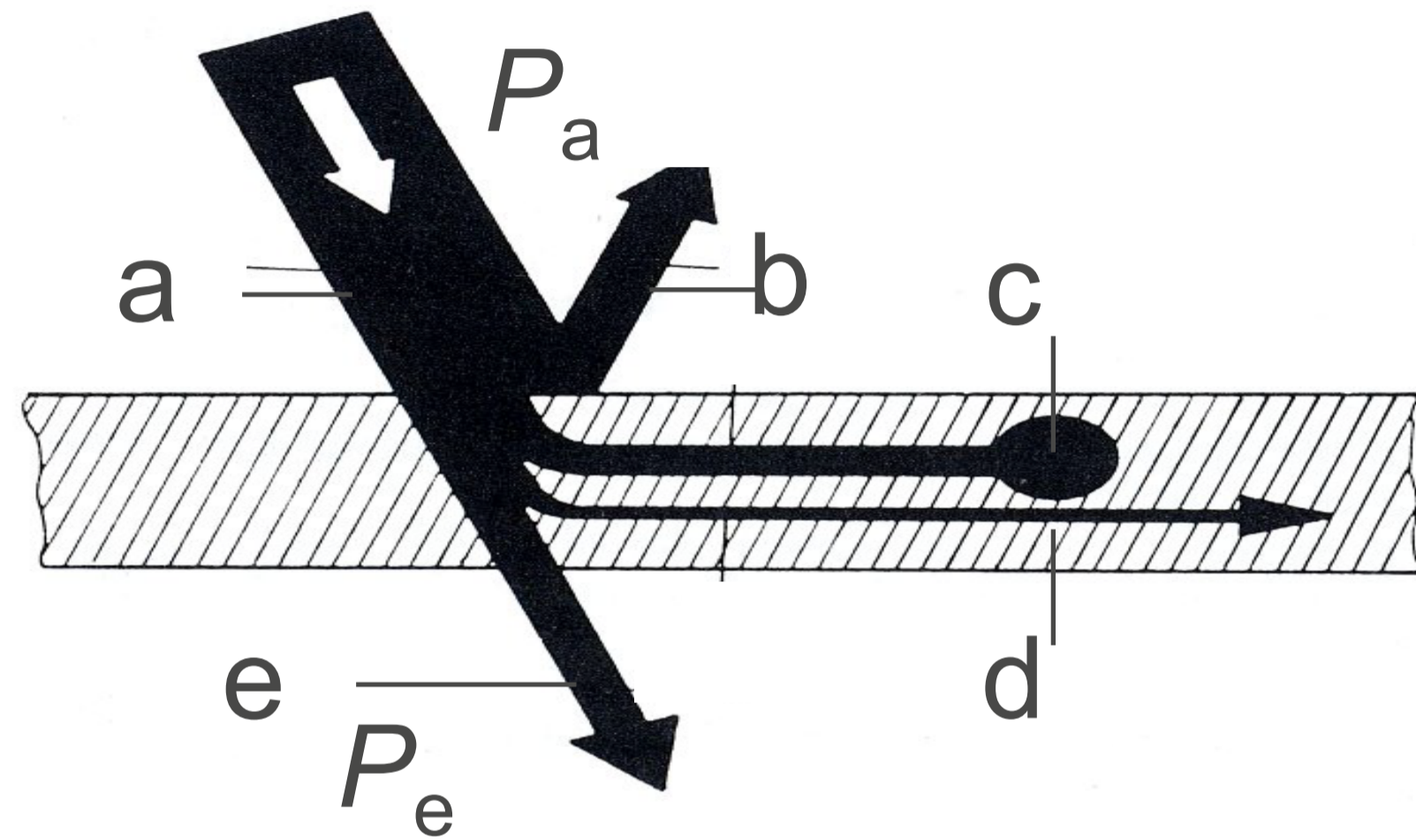




**QUIETER GANGWAYS:
SOUND INSULATION FOR GREATER COMFORT**



SOUND INSULATION

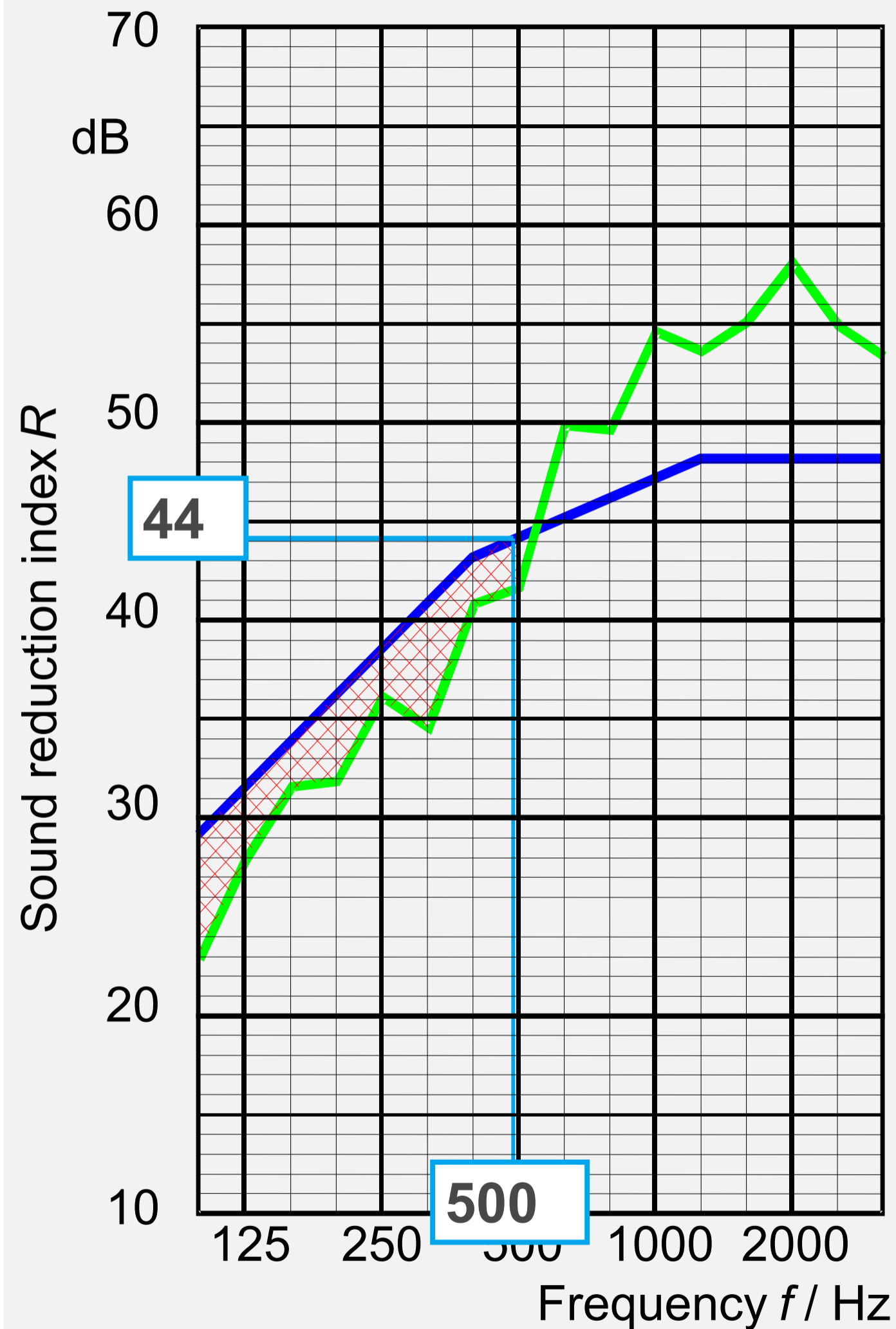


P_a incoming sound power
 P_e transmitted sound power

a incident sound
b reflected sound
c loss by dissipation
d loss by discharge
e radiated sound



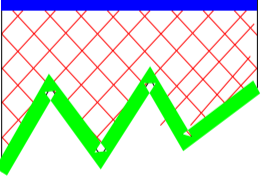
Sound insulation index R
Transmittance τ

$$R = 10 \lg\left(\frac{1}{\tau}\right) = 10 \lg\left(\frac{P_a}{P_e}\right) \text{ dB}$$



DETERMINATION OF THE SINGLE-NUMBER VALUE R_w

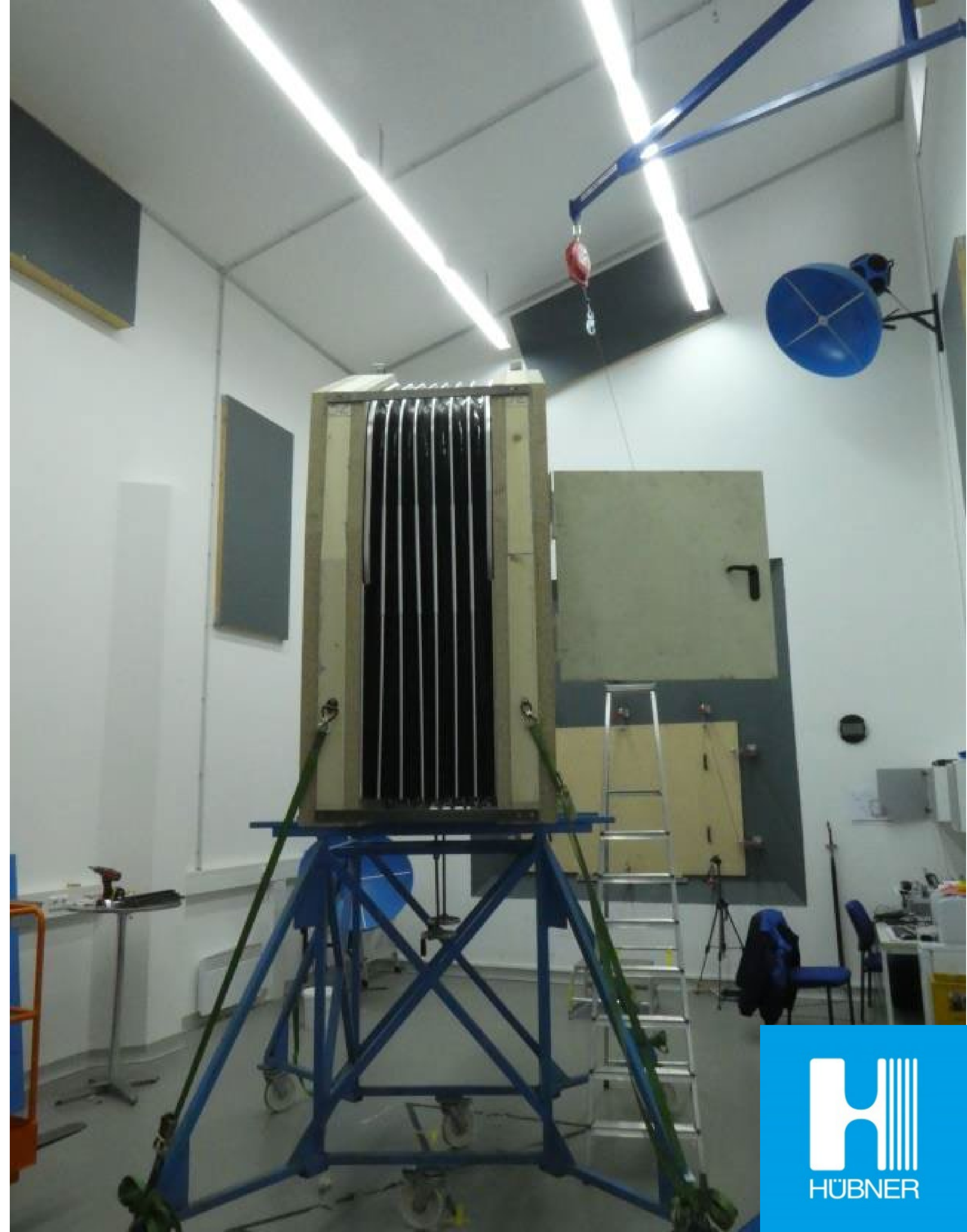
ACCORDING TO DIN EN ISO 717-1

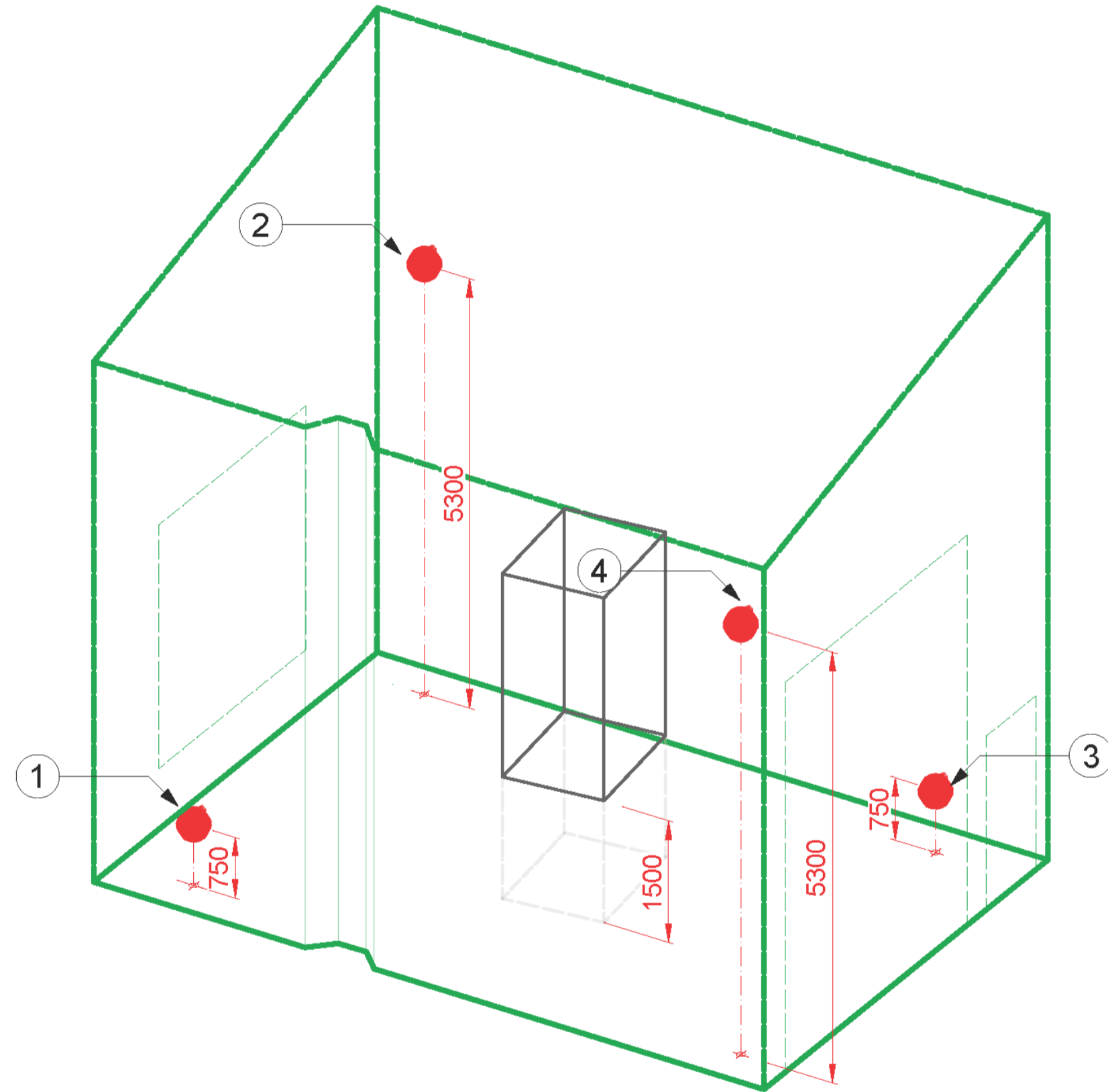
- Measured values R (Frequency range 100 Hz..3150 Hz(16 third octave)) 
- shifted reference curve according to ISO 717-1 
- Rule 1: Move the reference curve down until the sum of the negative deviations (per third octave) from the measured curve are less than or equal to 32 dB. 
- Rule 2: Read the weighted sound reduction index R_w from the reference curve at 500 Hz: $R_w = 44$ dB

SOUND INSULATION

MEASUREMENT OF REAL BELLOWS

- State-of-the-art sound insulation laboratory
- Continues development of our Internal experts
- Test acc. EN 16286- 2, ISO 151861-1, (ISO 10140-2)
- We work together with the best-known companies and advisors to extend our knowledge
- We participate in the regulation process to give input and get the newest information



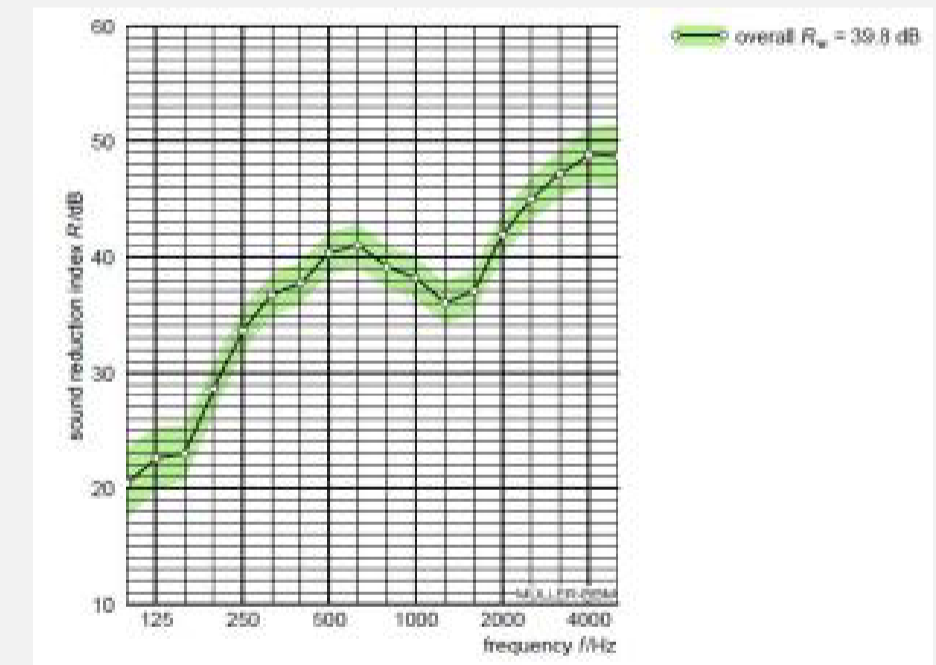
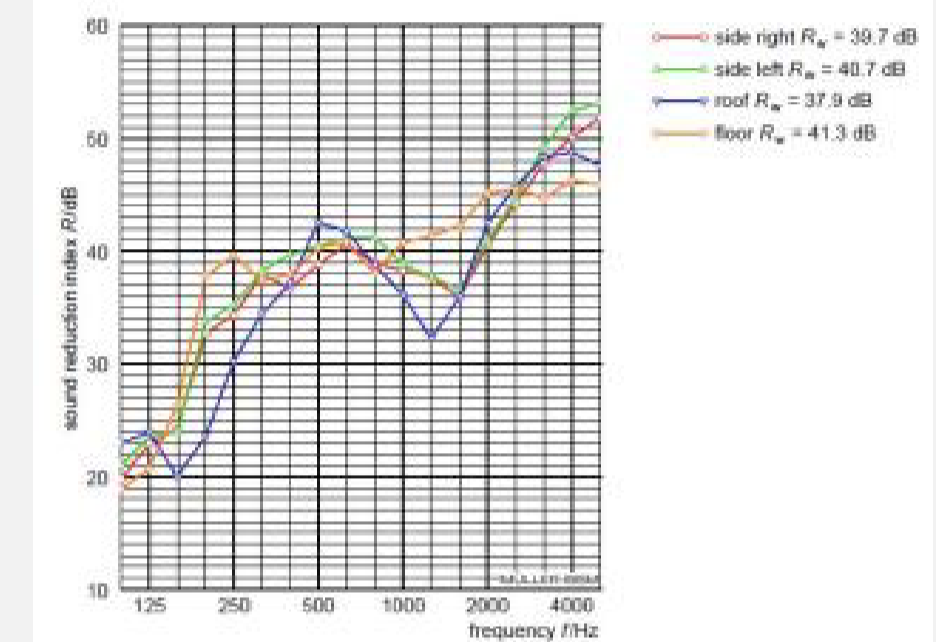
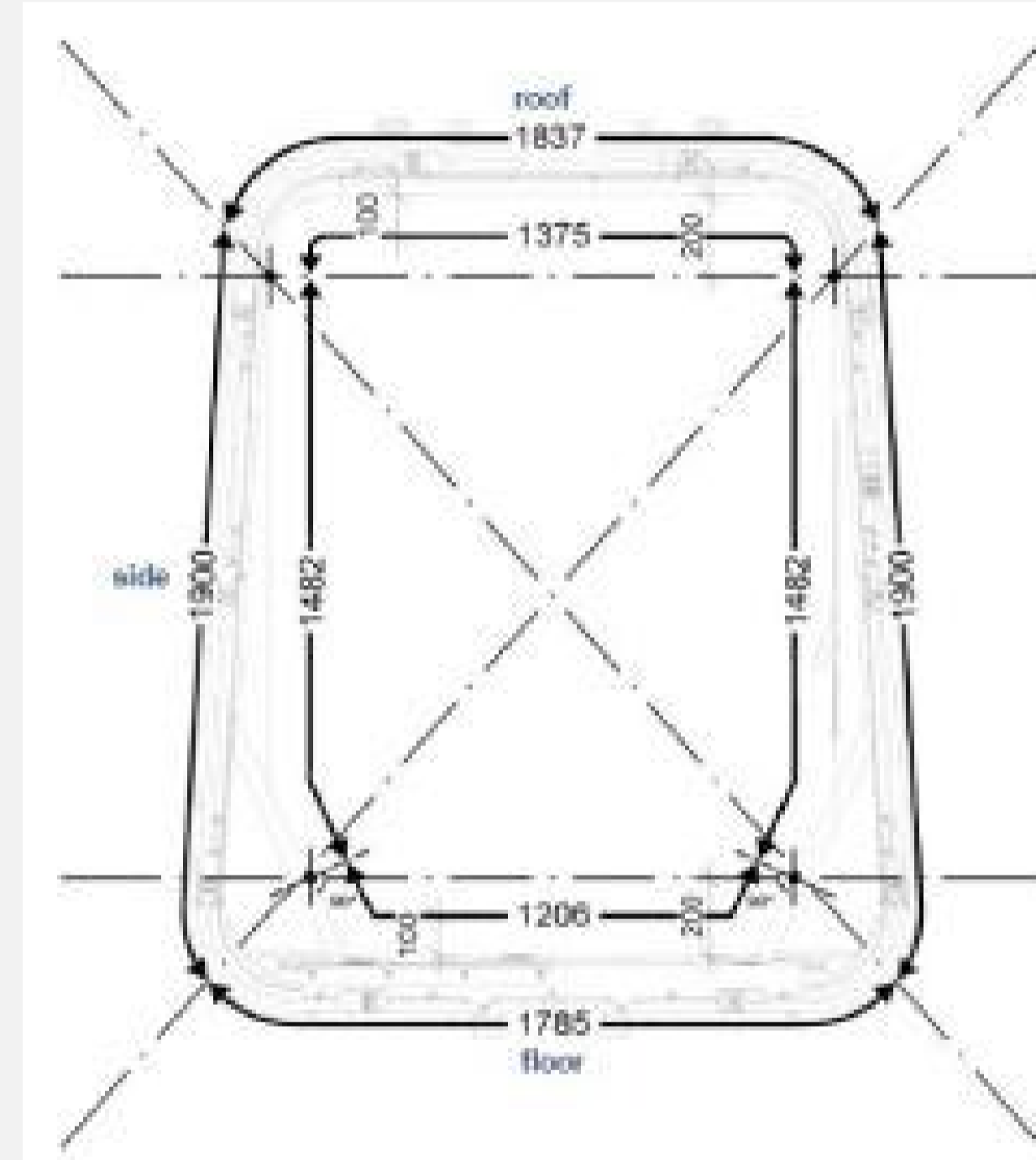
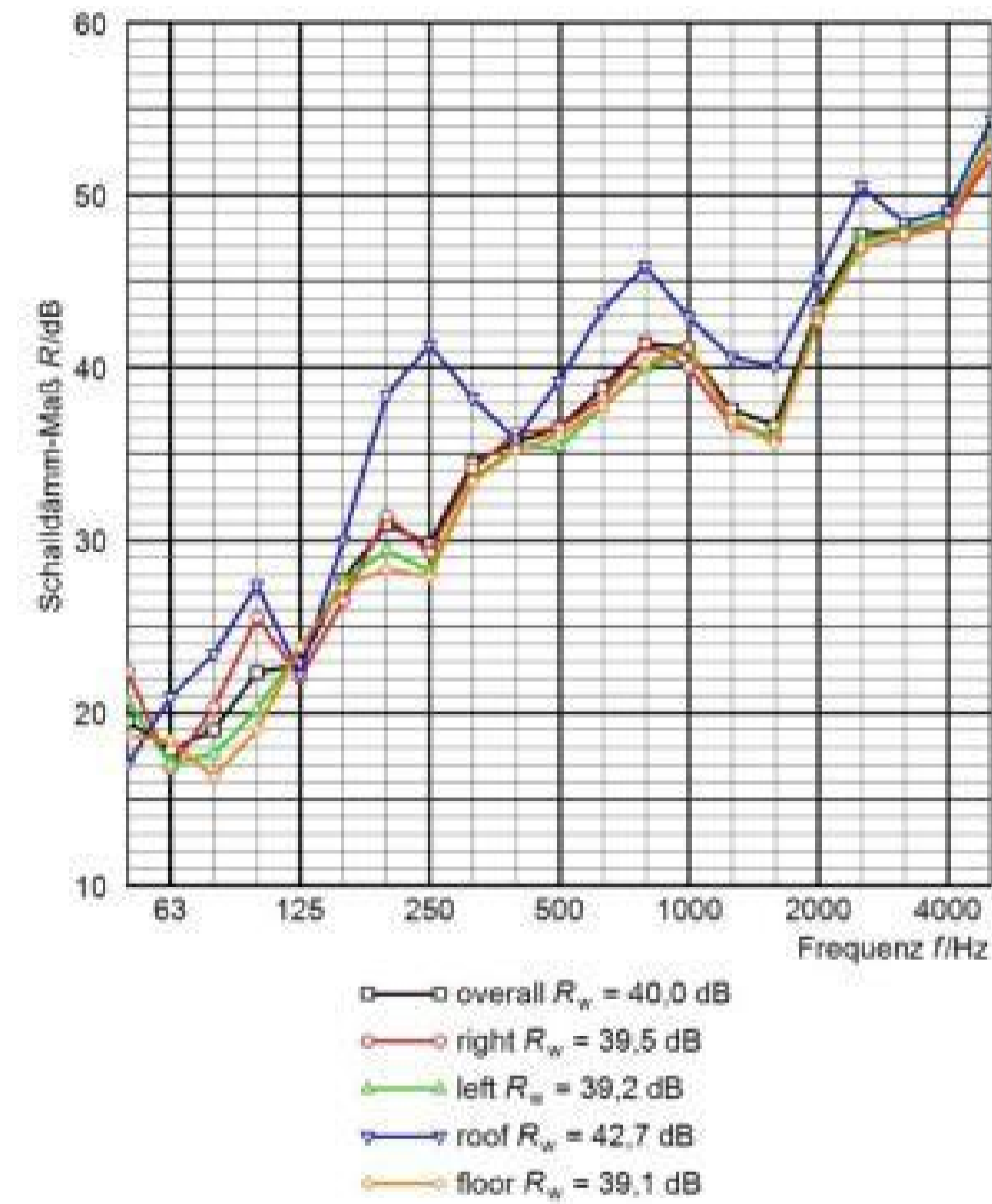
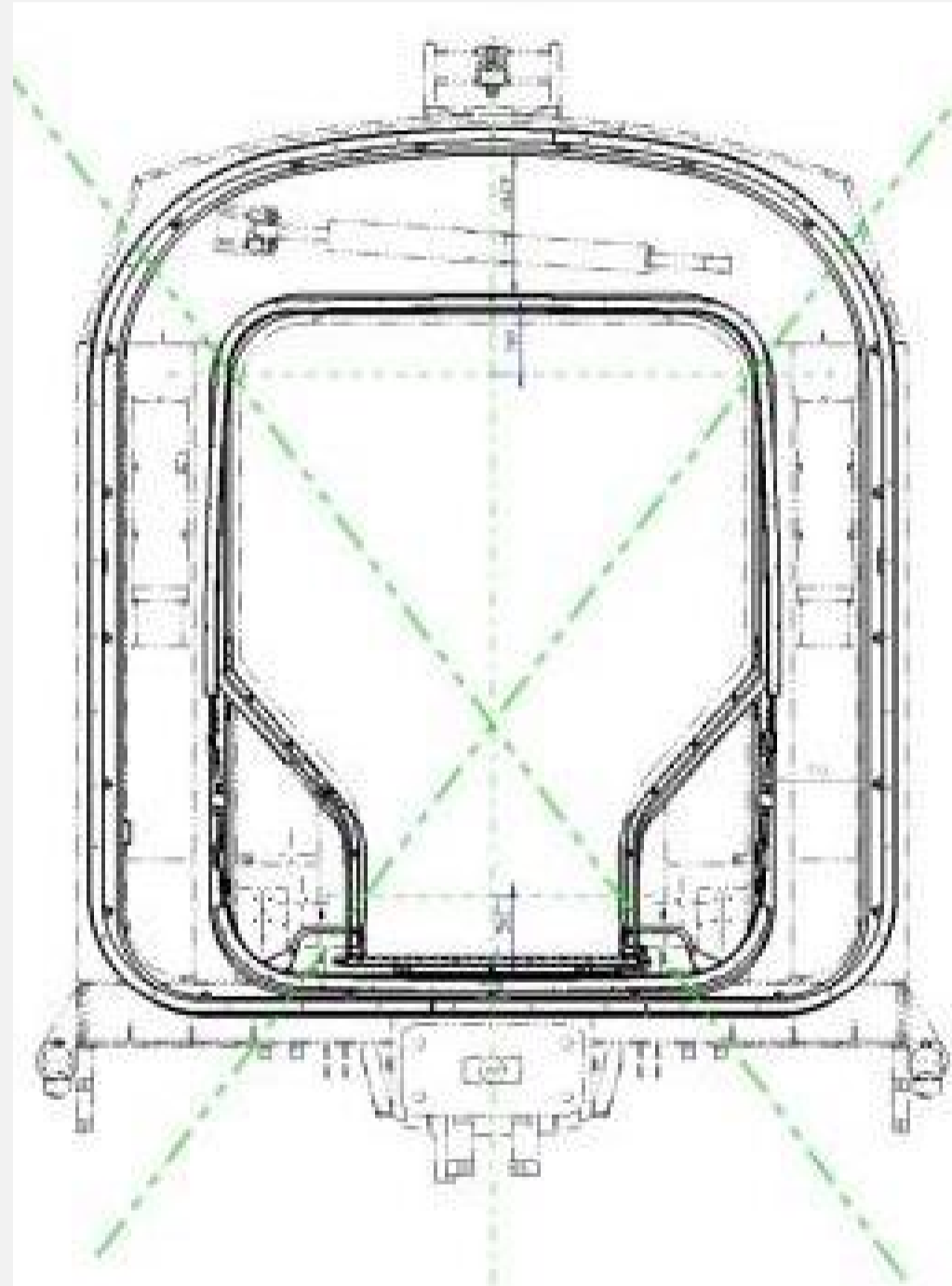


INSULATION LABORATORY

- A special construction to create a state-of-the-art forge for sound insulation
- High-tech equipment to get the best development for our customers
- High skilled experts work on the gathering of new know how in this field

SOUND INSULATION

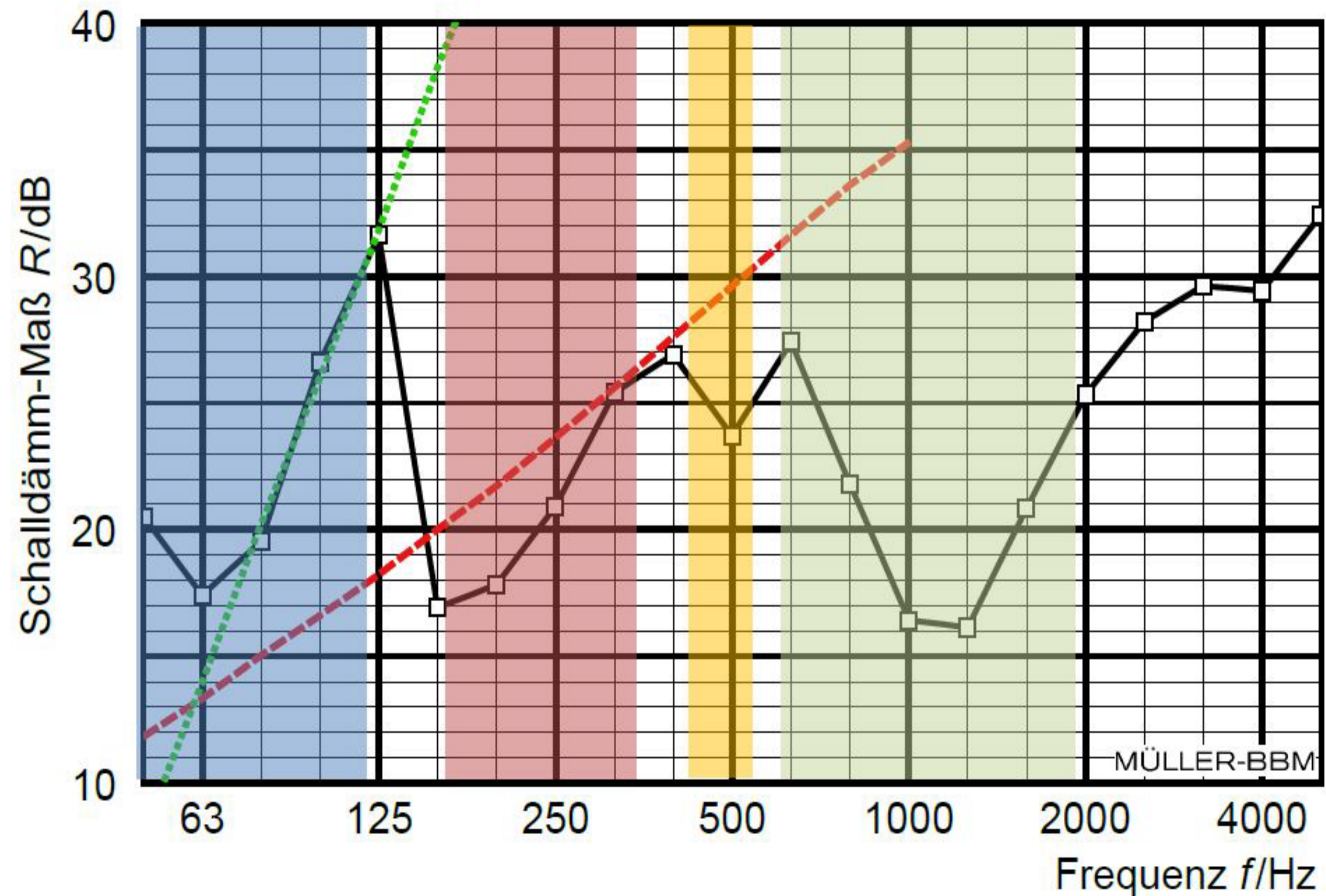
REAL SYSTEMS, ANSWERING CUSTOMER REQUESTS



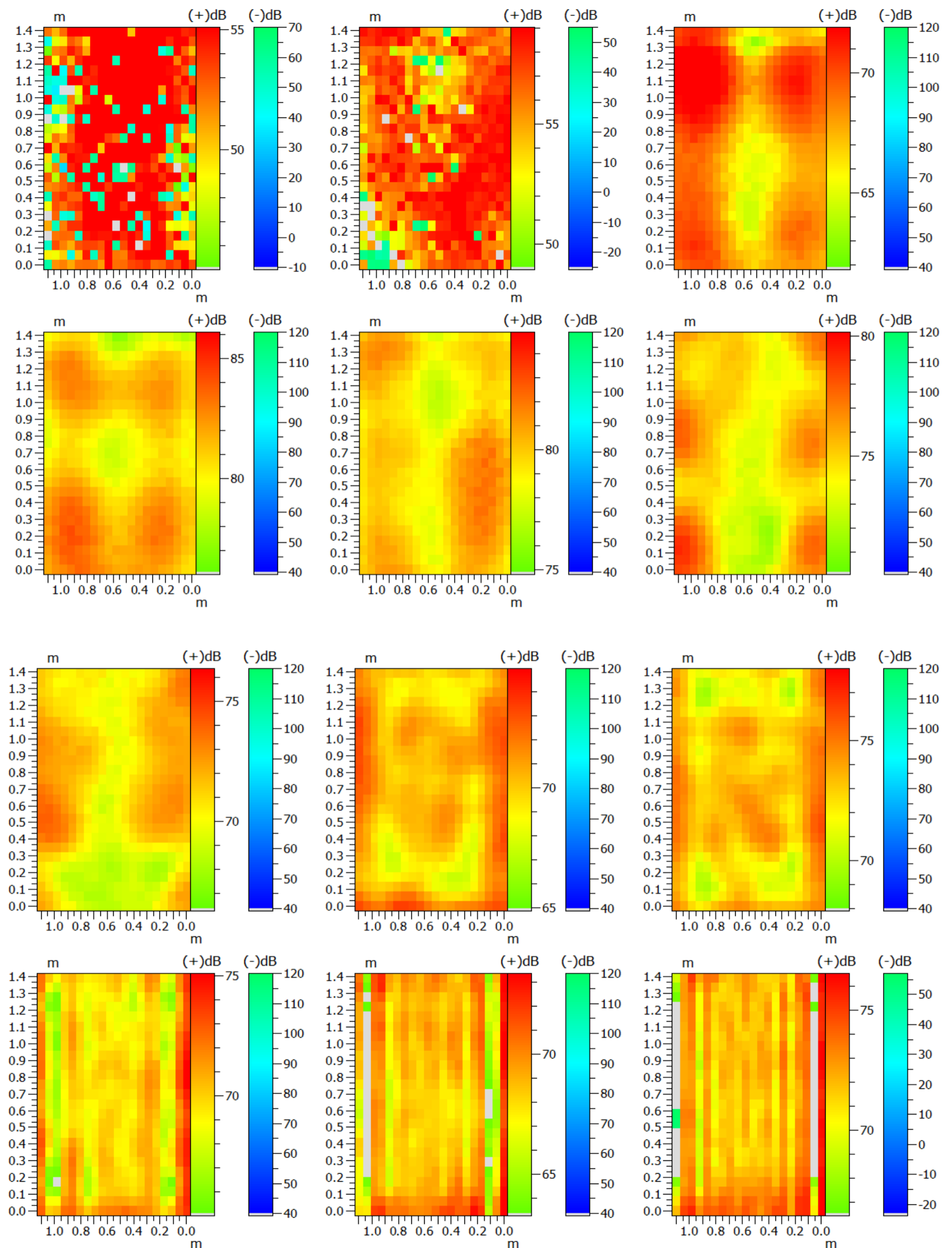
- Results of customer-oriented designs with hitting the targets for sound insulation

DEPENDENCE ON THE FREQUENCY PATTERN ELEMENT

HÜBNER KNOW HOW : THE INDIVIDUAL PHENOMENA



- Separation of the measured curve into different physical phenomena (e.g. critical coincidence frequency)
- Understanding the possibility to improve the material in each of the segments
- Transfer of the created know-how into customer solutions

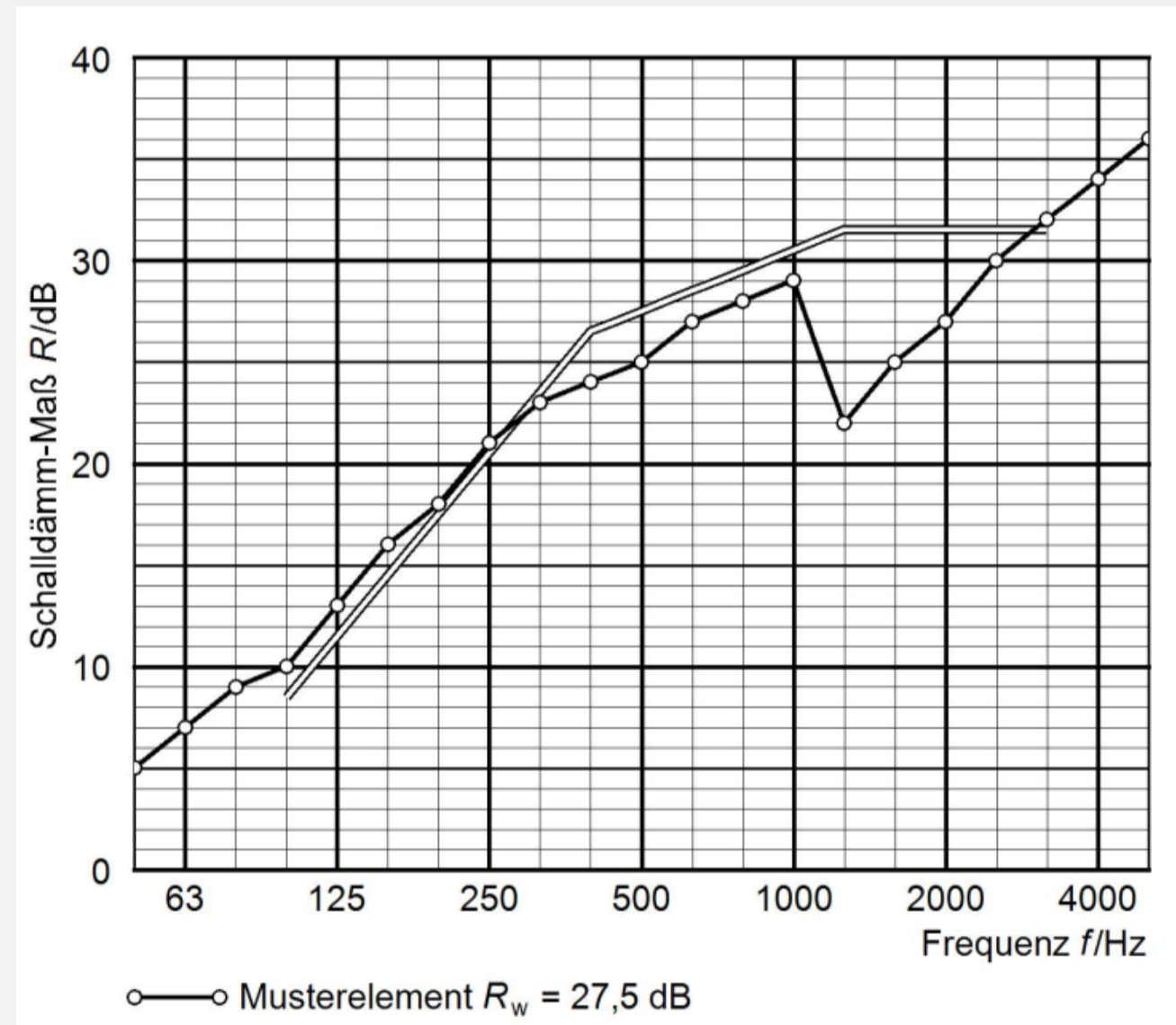


VIBRATION PATTERN FORMATION OF A SAMPLE ELEMENT

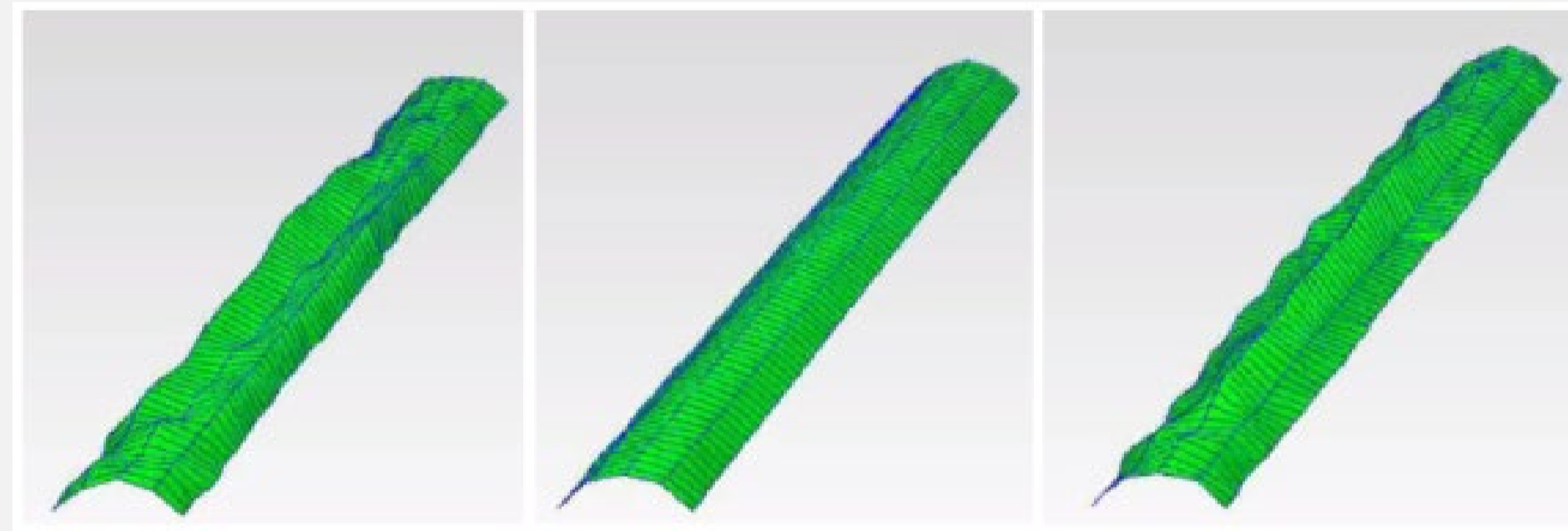
- Investigations of the vibration behavior as a function of the frequency were carried out
- The vibrations could be resolved locally to gain a deeper understanding of the influence of individual components.
- From this, further optimizations for our products could be derived

SOUND INSULATION

FROM THE THEORY TO THE PRODUCT



THEORY

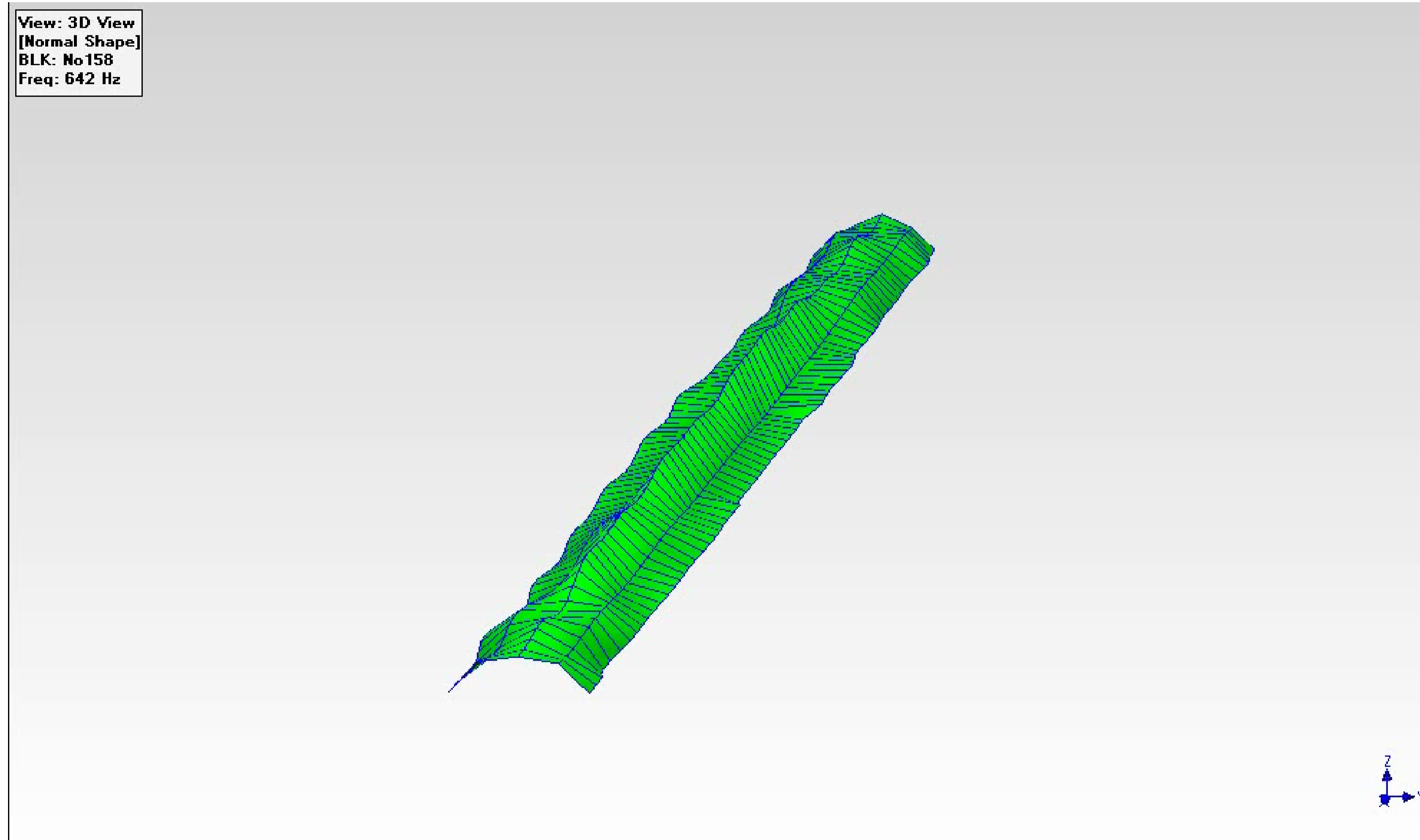


SIMULATION



VALIDATION

VIBRATION FORMING OF A WAVE



Thank you for your kind attention!

